



14 Formula 50, 2-Cycle Motor Oil  
 95 Chemtool Duralube Special

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	482	9784A11	CRANKSHAFT	1		5
2		NSS	WEAR SLEEVE	1		5
3	30	67923T	BALL BEARING (LOWER)	1		5
4	53	67446	RETAINING RING	1		5
5	39	816106	SEAL RING	7		5
6	28	91800	WOODRUFF KEY	1		5
7	25	35126	O RING	1		2,5
8	31	88270A 1	BEARING RACE	2		5
9		NSS	NEEDLE ROLLER	2		5
10	2720	881055T 3	PISTON	3	(STBD-STANDARD)	5
10	2720	881054T 3	PISTON	3	(PORT-STANDARD)	5
11	40	841202	LOCK RING	12		5
12	39	827179A12	PISTON RING SET	1		5
13	647	822373A 7	CONNECTING ROD ASSEMBLY	6		5
14	10	94320	SCREW (1-1/4 IN.)	12		5
15	31	43012A 1	BEARING CAGE ASSY.	6		5
16		NSS	NEEDLE ROLLER BEARING	96		5
17	12	88263	THRUST WASHER	12		5
18	29	88258	ROLLER BEARING	204		5
19	31	816773A 2	MAIN BEARING (UPPER)	1		5
20	26	859093	OIL SEAL	1		5
21	25	823683	O RING	1		2,5
-	27	832934A00	POWERHEAD GASKET SET	1		
-		854198A03	POWERHEAD	1	(200)	
-		877869A03	POWERHEAD	1	(225)	